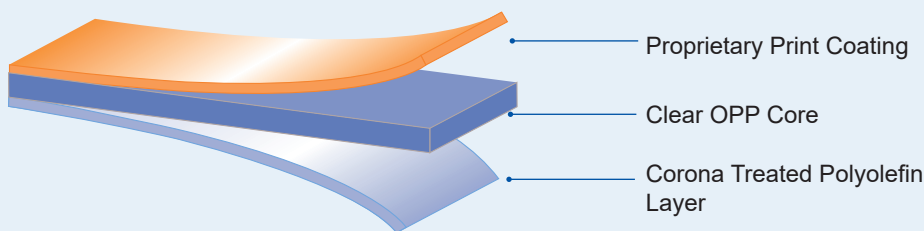


# Rayoface™ CPA

## Technical Data Sheet

**CPA - High Performance, Top Coated Clear, High Gloss Biaxially Oriented Polypropylene Film for Facestock Applications.**



### Features

- Dedicated superior print receptive top coating for excellent printability
- Excellent Clarity for 'no-label look'
- Excellent hot/cold moisture resistance
- Recyclable with polyolefin materials
- Semi-squeeze performance
- High stiffness for conversion and automatic dispensing
- Balanced biaxial orientation for superior die cutting
- High gloss surface

### Printability

**Rayoface™ CPA** has a proprietary top coating which gives outstanding printing performance across a wide variety of printing processes including flexography, letterpress, offset, silkscreen, gravure and hot or cold foiling processes. It is highly compatible with UV, water-based and solvent-based inks, excellent for demanding applications where the label can be exposed to moisture and a range of temperatures. However, exact ink and foil systems should be recommended by your supplier.



### Technical Properties (Typical Values)

Property	Test Method	Test Conditions	Units	CPA			
				31	39	51	59
Thickness	Innovia Films test		micron	31	39	51	59
			gauge	120	160	200	230
Yield	Innovia Films test		m <sup>2</sup> /kg	35.7	28.2	21.5	18.6
			in <sup>2</sup> /lb	25100	19800	15100	13100
Optical: Gloss Haze (wide angle)	Innovia Films test		%	90			
				<3.0			
Tensile strength	ASTM D 882	Strain rate 50%/min	MN/m <sup>2</sup>	200			
			MD	180			
Elongation at break	ASTM D 882	Strain rate 50%/min	kpsi	29.0			
			MD	26.1			
Elasticity modulus (1% secant)	ASTM D 882	Strain rate 10%/min	%	105			
			MD	120			
Dimensional stability	Innovia Films test	60 secs at 120°C (248°F)	MN/m <sup>2</sup>	2400			
			MD	2200			
		60 secs at 130°C (266°F)	kpsi	348			
			MD	319			
			%	3.0			
			MD	Nil			
			TD	6.0			
			TD	1.0			

MD Machine Direction TD Transverse Direction

All properties are tested under standard laboratory conditions: 23 ± 2°C, 50 ± 5% RH, (73 ± 4F, 50 ± 5% RH), unless otherwise stated. Where relevant, tests are based on international testing standards.

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### Conversion

The balanced biaxial orientation of Rayoface™ CPA results in excellent die cutting performance, enhancing label edge appearance and prolonging die life. The high machine direction stiffness and tensile strength produces excellent matrix stripping and superior high speed label dispensing.

### Reel Specifications

#### Nominal Reel Diameters

Film	Core Size/(mm)	Approx Outside Dia/(mm)	Length/(metres)
CPA31	153	785	15000
		885	18300
CPA39	153	816	12300
CPA51	153	812	9300
CPA59	153	871	9300

Film	Core Size/(in)	Approx Outside Dia/(in)	Length/(feet)
CPA120	6	31.0	49200
		34.8	60000
CPA160	6	32.1	40300
CPA200	6	31.9	30500
CPA230	6	34.2	30500

Alternative reel lengths/core sizes are available subject to negotiation.

The print coating is available on either the inner or outer surface of Rayoface™ CPA.

### Film Storage and Handling

Care should be taken to protect reels of film from storage temperatures above 30°C (86°F) and localised sources of heat above 45°C (115°F). The reels should remain in the protective coverings supplied until ready for use on converting machinery. Converted reels, in both master and slit reel form should be similarly protected at all times. Rayoface™ CPA is suitable for use for 6 months from the date of delivery and stocks should be used in rotation. Films should be allowed to reach operating room temperatures for 24 hours before use.

### Food Contact

Rayoface™ CPA does not comply with either EU or US legislation for direct contact with food. For specific enquires please contact our Technical Services Department.

### Health & Safety Guidelines

For Health & Safety information, please refer to literature reference L190

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