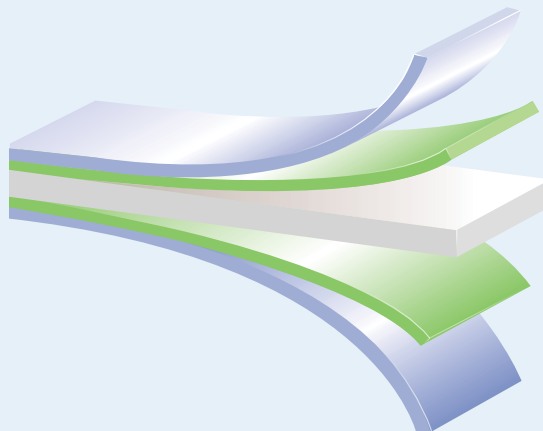


Propafilm™ GB

Technical Data Sheet

GB - Clear Biaxially oriented polypropylene (BOPP) film, both sides heat sealable, both sides corona treated, for duplex and triplex laminates.



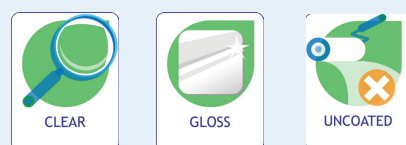
- Treated Heat Sealable Layer
- Transparent OPP Interlayer
- Transparent OPP Core
- Transparent OPP Interlayer
- Treated Heat Sealable Layer

Features

- Both sides corona treated
- High transparency and gloss
- Good mechanical properties
- Good sealability
- Low water vapour and odour permeability
- Slip and antiblock properties facilitate its processing on packaging machines

Applications

- Flexographic and rotogravure printing
- For duplex and triplex laminates
- Horizontal and vertical packaging machines (HFFS-VFFS)



Technical Properties (Typical Values)

Property	Test Method	Test Conditions	Units	GB	
Thickness	ISO 4593		micron	20	25
Yield Unit weight	ISO 536		m ² /kg g/m ²	55.56 18.00	44.44 22.50
Density	ISO 845		g/cm ³	0.90	
Haze (wide angle)	ASTM D 1003	2.5°	%	2.0	
Gloss	ASTM D 2457	45°	GU	80	
Coefficient of friction (inner/inner)	ISO 8295	Dynamic		0.35	
Corona treatment (inner/outer)	ISO 8296		mN/m (dyne)	38/38	
Tensile Strength	ISO 527-1,-3		N/mm ²	MD TD	145 300
Elongation at break	ISO 527-1,-3		%	MD TD	200 50
Thermal shrinkage	Innovia Films test	120°C, 5'	%	MD TD	3.0 1.0
Sealing range*	Innovia Films test	1"; 150N; 130°C	°C	105-140	
Heat seal strength (inner/inner)	Innovia Films test	1"; 150N; 130°C	N/15mm	2.5	

*The selection of sealing temperatures depends on the characteristic of heat sealing bars and packaging process speed.

MD Machine Direction TD Transverse Direction

All properties are tested under standard laboratory conditions: 23 ± 2°C, 50 ± 5% RH, unless otherwise stated. Where relevant, tests are based on international testing standards.

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Propafilm™ GB

Technical Data Sheet

Reel Specifications

Nominal Reel Diameters

Film	Outside Diameter 570mm (metres) - core 152mm	Outside Diameter 770mm (metres) - core 152mm	Outside Diameter 980mm (metres) - core 152mm
GB20	11250	21200	34950
GB25	9000	17000	27950

ns= non standard.

Other reel lengths are available subject to negotiation.

Reel Labelling

Different films have various special surfaces; these are indicated on the reel labels.

Film Storage and Handling

Recommended processing conditions: 15-35°C, humidity below 75% RH. Before processing it is recommended to season the film in the processing conditions at temperature 20°C for a minimum of 24 hours.

In case of transporting or storing the film:

- below +15°C or above +35°C seasoning time should be extended to 48 hours;
- below + 5°C or above +40°C seasoning time should be extended to 72 hours.

Compliance with the above guarantees correct film processing.

Food Contact

Propafilm™ GB complies with the applicable EU legislation for most applications involving direct contact with foods. Full details are given on the Declaration of Compliance. Customers intending to use Propafilm™ GB in a food contact application should request a copy of this document from Innovia Films. Details of compliance with food contact legislation in non-EU countries are also available upon request.

Health & Safety Guidelines

For Health & Safety information, please refer to Innovia Poland's Quality documents.

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